

## PROPYLENE GLYCOL

#### **Description**

Propylene Glycol is a clear, colourless practically odourless liquid with a slightly sweet taste. It is hydroscopic, completely soluble in water and miscible and organic solvents. - practically non hazardous. Propylene Glycol USP meets or surpasses all United States Pharmacopoeia XX and Food Chemicals Codex requirements. TLV adopted.

Propylene Glycol USP (1,2 – Propanediol. Proprance 1,2 Diol).

Formula: CH3 - CH - OH - CH2 - OH.

#### **Typical Properties**

Density at 25°C 1036 g/l.

Flash Point, Tag Closed Cup, °C 99

Freezing Point: Below -60°C (it super-cools)

Solubility in water: Complete -60

Viscosity: 56 cp at 20°C

## **Fire and Explosion Data**

Flash Point: 107°C open cup

Auto Ignition: 421°C

Flammable Limits: 2.6% - 12.6% Explosion Hazard: Very slight

#### **Common Applications**

Food: Solvent for flavours, extracts and food colouring, food packaging material, preservative,

humectants for baked goods and packaged foods.

Industrial & Automotive: Low-toxicity coolants for foods and beverage refrigeration systems, sprinkling systems

de-icer, de-icing solutions for aircraft surfaces and auto windshields, brake and hydraulic

fluids.

Medical: Water-soluble agent, humectants, emollients, preservatives.

## **Storage**

Propylene Glycol, USP because of its hydroscopic nature requires storage facilities designed to prevent moisture intrusion and contamination.

### Handling & Storage, Recommendations & Precautions

Normal Carriage

Pressure: Atmospheric

Normal Carriage

Temperature: Ambient

Storage Materials: Stainless steel and plastic

Handling precautions: Normal standard of industrial hygiene, adequate ventilation should be provided if there is a risk of

exposure to thermal decomposition products resulting from high temperature applications

Handling: Overall and gloves must be worn



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#### **Emergency & First Aid Procedures**

Use alcohol foam, water spray, dry powder or carbon dioxide.

Product in Eye: Wash the eye with copious quantities of water holding the eye open if necessary. Obtain medical attention

if irritation persists.

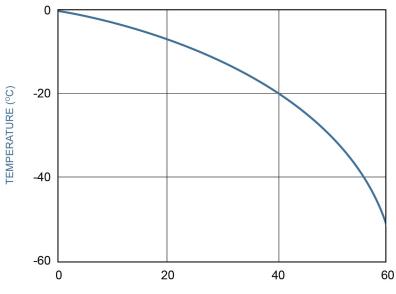
Products on Skin: Wash with plenty of cold water. Contaminated clothing should be washed or dry cleaned before reuse. Product Inhaled: Remove from exposure. Keep warm and at rest if there are adverse effects following the inhalation of

fumes from high temperature applications. If symptoms continue obtain medical attention.

**Product Ingested:** Wash out mouth with water. Obtain medical attention.

Absorb on sand or earth and dispose under conditions approved by the local authority. Wash down with Spillage:

water. Inform authorities if major spillage occurs.



**Freezing Points of Aqueous Solutions of Propylene Glycol** 

PROPYLENE GLYCOL (% BY WEIGHT)

| RESERVOIR CAPACITY |       | VOLUME OF ANTI-FREEZE TO BE ADDED (LITRES) |            |          |
|--------------------|-------|--|------------|----------|
|                    |       | 0°C  | -5°C       | -20°C    |
| (LITRES)           | (USG) | 3%   | 15%        | 40%      |
| 5                  | (1.3) | 0.5 (0.04)                                 | 0.75 (0.2) | 2 (-0.6) |
| 10                 | (2.6) | 0.3 (0.08)                                 | 1.5 (0.4)  | 4 (1-1)  |
| 20                 | (5.2) | 0.6 (0.16)                                 | 3.0 (0.8)  | 8 (2.1)  |
| 50                 | (13)  | 1.5 (0.4)                                  | 7.5 (2.0)  | 20 (5.2) |
| 100                | (26)  | 3.0 (0.75)                                 | 15.0 (4.0) | 40 (11)  |



